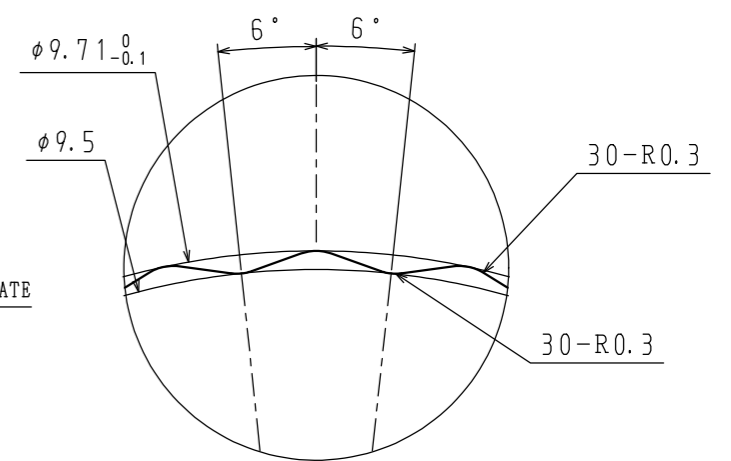
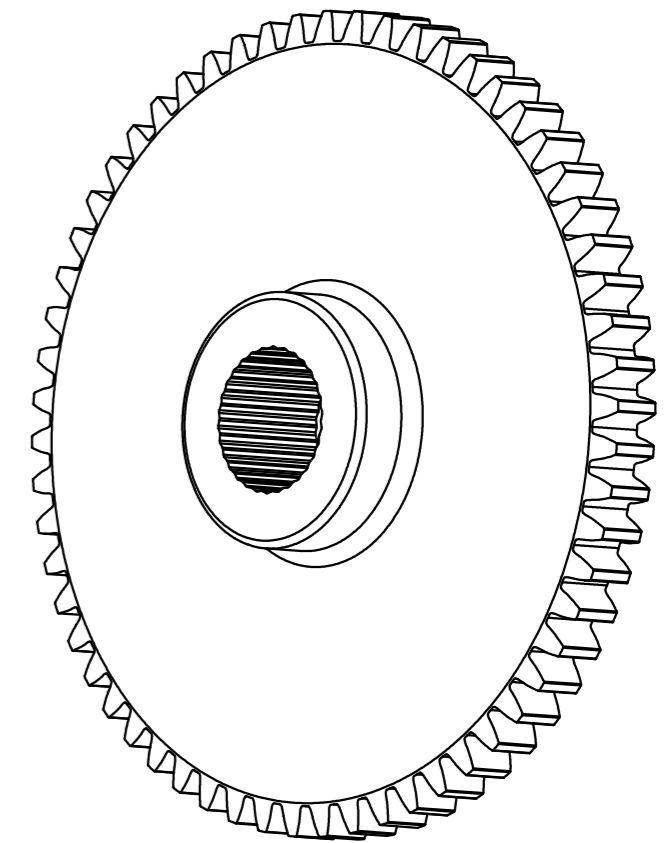
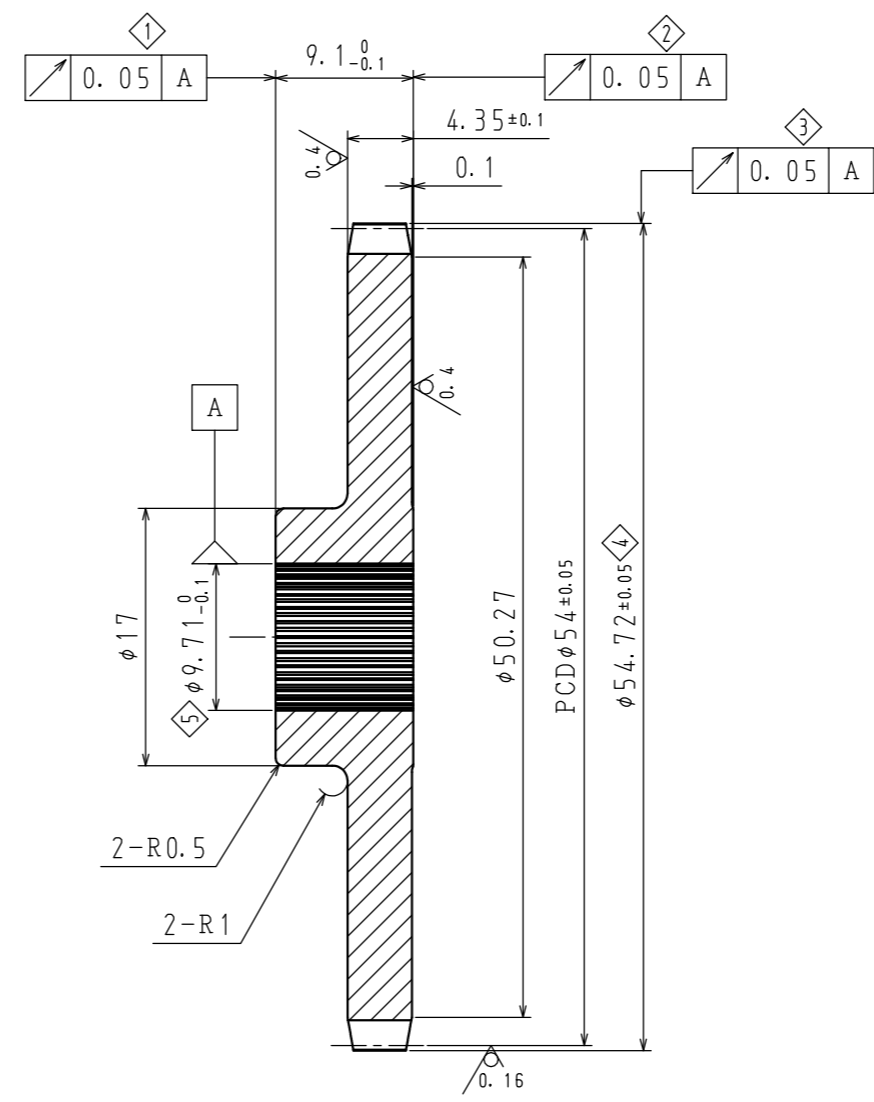
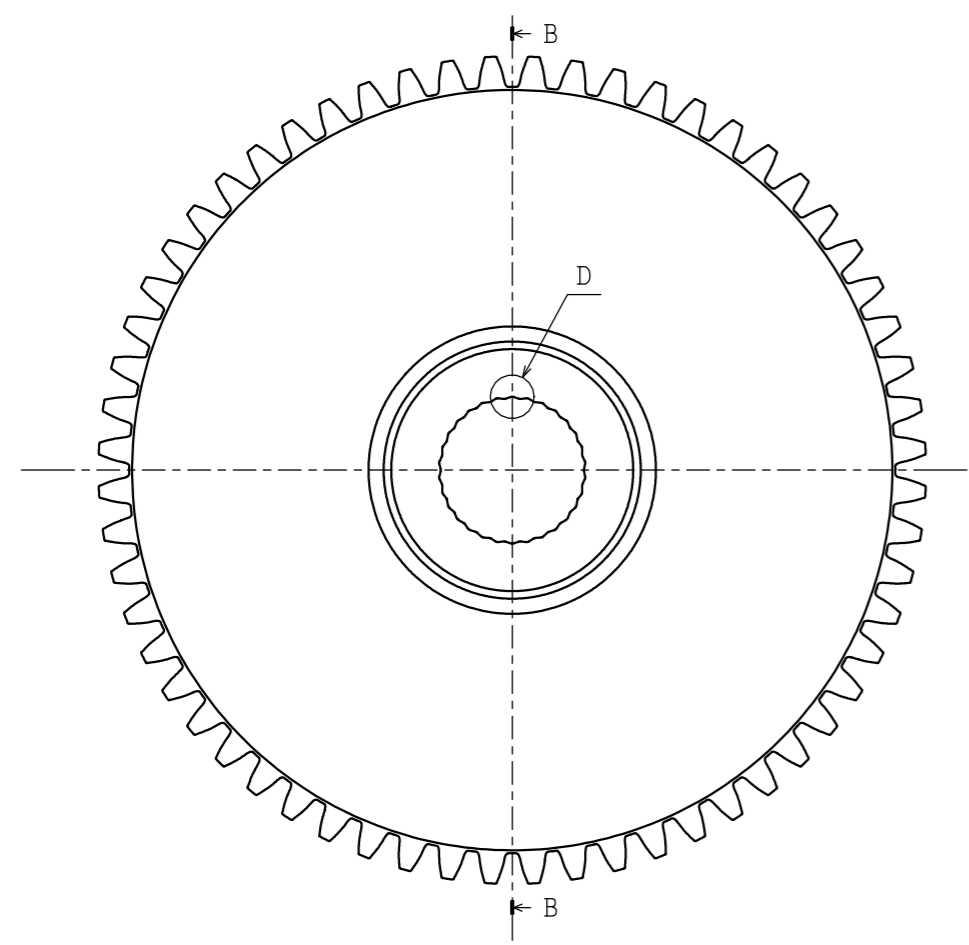


A  
B  
C  
D  
E



- 注) 1. 寸法は標準温湿度状態 20 (2) / 65 (5) の条件での検査寸法を示す。  
 2. BURR絶対不可。  
 3. 表面硬度HRC30 (定められた熱処理)  
 4. GEARの強弱は300k g. f 以上  
 5. 2回焼結すること  
 6. 指示無き抜き勾配は寸法公差内で適用すること。  
 7. 環境関連物質については環境関連物質含有証明書の  
 『環境関連物質含有リスト：S46Z-002-00-07』による証明内容を遵守のこと。  
 8. 製造ロット毎に指定材料の使用を管理し、要求された場合は指定材料の使用証明書を提出すること。  
 9. 本図面はSCD図面 [KNDB019701] に該当する。  
 10. ① ~ ⑤ は重要寸法を示す。

- SECTION B-B  
 NOTE. 1. THE DIMENSION SHOWS THE INSPECTED UNDER THE CONDITION IN STATE 20 (2) / 65 (5) OF THE STANDARD TEMPERATURE AND HUMIDITY.  
 2. BURR MUST NOT BE APPLIED  
 3. SURFACE HARDNESS HRC 30 (HEAT TREATMENT SPECIFIED).  
 4. GEAR STRENGTH 300kg. f OR MORE  
 5. SINTER TWICE  
 6. DRAFT SHOULD BE WITHIN TOLERANCE THE RANGE OF THE ALLOWANCE.  
 7. ENVIRONMENTAL-RELATED SUBSTANCES MUST BE STRICTLY CONTROLLED ACCORDING TO 'ENVIRONMENTAL-RELATED SUBSTANCES LIST : S46Z-002-00-07.  
 8. USE OF THE SPECIFICATION MATERIAL FOR EACH MANUFACTURING LOT IS CONTROLLED, AND SUBMIT THE USE CERTIFICATE OF SPECIFICATION MATERIAL.  
 9. THIS DRAWING CORRESPOND TO No. KNDB019701 OF SCD-DRAWING.  
 10. ① ~ ⑤ ARE THE IMPORTANT DIMENSIONS.

TOLERANCES FOR PLASTIC

NOMINAL DIMENSION	TOLERANCE	
	MEDIUM	COARSE
0 < DIM ≤ 3	±0.07	±0.15
3 " 6	±0.09	±0.18
6 " 10	±0.1	±0.2
10 " 18	±0.17	±0.25
18 " 30	±0.15	±0.3
30 " 50	±0.2	±0.4
50 " 80	±0.25	±0.5
80 " 120	±0.3	±0.6
120 " 180	±0.35	±0.7
180 " 250	±0.4	±0.8
250 " 400	±0.5	±1
400 ≤		

MATERIAL		SURFACE TEXTURE		0.8 / (0.16 / 0.4)	
SMF5040		HEAT TREATMENT			
QMP		SURFACE TREATMENT			
SEAA260A01					
TYPE					
UNLESS OTHERWISE NOTED, C=					
No. PER UNIT	No. OF REQUIRED	SYM	No. OF REV.	DESCRIPTION	EC. No.

REF. DRAWING	PROJECT NO.	TITLE	
KNDB019701		COMPOSITE_GEAR-4W	
PROJECTION	UNIT	SCALE	TOLERANCE
⊕	mm	2 : 1	
SECTION		TS	
APPR	CADCHK		
DESIGN D. CHUNG	CHECKD		

DRAWING No.		ID No.
M77A026A01		01 / 03

RELEASE OF DRAWING SHEET